

*Bullets from mould sent in case only to be used.*

## INSTRUCTIONS FOR LOADING CARTRIDGES FOR BREECH-LOADING RIFLE.

No. 5524 Bore .577 C.F.  
Eley's Solid Drawn Brass Case 2 3/4 in. long.  
145 Grains of Powder, No. 6 Curtiss & Harvey's.  
Millboard Wad  
Lubricating Cloth Wad  
Bullet with two wraps of paper dipped in grease

Press Bullet firmly into Cartridge Case and place Cartridge on Stand No. 1 with the hole in the centre upwards, then put the Compressor No. 6 over Bullet and give it a blow or two with a Mallet.

Hollow-fronted Express Bullets can either be filled with pure wax, copper tubes, or with explosive composition, composed of two parts Chlorate of Potash and one of Sublimed Sulphur. This compound to be well mixed. Fill cavity of Bullet within one sixth of top, then stop up with pure bees-wax.

*Weight of bullet 490 gr. and composed of  $\frac{1}{12}$  tin +  $\frac{11}{12}$  Lead*

## INSTRUCTIONS FOR RE-SIZING & RE-CAPPING BRASS CARTRIDGE CASES FOR RIFLE.

1.—Place Case on Stand No. 1 so that the Cap is over small hole, then insert Plunger No. 2, with Ejector-pin, in Case and force out Cap.

2.—Place Case in Re-sizing Chamber No. 3, then force the Case with the short Plunger No. 4 into Chamber on base of Case and drive it with a smart blow well home by means of the Plunger until the stop rim on Plunger seats on top rim of Chamber, then insert Plunger No. 5 in mouth of Case, and force out.

3.—To re-cap Case reverse Stand No. 1, insert Cap with Anvil into dome of Case and place on Stand, then with Plunger No. 5 force Cap in with a blow or two with a Mallet. Great care must be taken to leave the Cap a little below the surface of the base of Cartridge Case. Compressor No. 6 is to be used for fixing the Bullet in Case when loaded, as follows:—place Cartridge on Stand No. 1 with the hole in centre, then put the Compressor over Bullet and give it a blow or two with a Mallet.

N.B.—The Cases should be carefully washed out with bristle brush and soda and water, and perfectly dried before Re-capping and inserting the fresh charge; new Anvils should always be used.

Oil should be used on outside of Cartridge Case to facilitate the process of Re-sizing.